



**MOTOR
CONTROL**
SCOTLAND



MCS-D0004 – SoftStart User Manual

Motor Control Scotland
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SoftStart Core

SoftStart Core Series of motor control panels from Motor Control Scotland come in a range of sizes.

Part Number	KW Rating	Voltage Rating
MCSSC0550	5.5	380–480V
MCSSC0750	7.5	380–480V
MCSSC1100	11	380–480V
MCSSC1500	15	380–480V
MCSSC1850	18.5	380–480V
MCSSC2200	22	380–480V
MCSSC3000	30	380–480V
MCSSC3700	37	380–480V
MCSSC4500	45	380–480V



SoftStart +Safe

SoftStart Core Series of motor control panels from Motor Control Scotland come in a range of sizes.

Part Number	KW Rating	Voltage Rating
MCSSS0550	5.5	380–480V
MCSSS0750	7.5	380–480V
MCSSS1100	11	380–480V
MCSSS1500	15	380–480V
MCSSS1850	18.5	380–480V
MCSSS2200	22	380–480V
MCSSS3000	30	380–480V
MCSSS3700	37	380–480V
MCSSS4500	45	380–480V

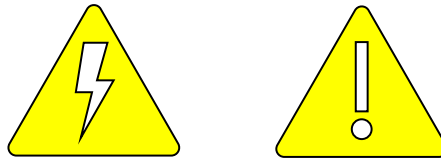


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Safety Information



The product uses a combination of technologies to control and monitor machinery. It is the responsibility of the installer and operator to ensure the system is used as intended. It is essential that you familiarise yourself fully with the equipment, its operation and component parts prior to use. The equipment should only be installed, operated, or serviced by competent personnel who will be solely responsible for the compliance with Health, Safety & Environmental arrangements valid at the place of use. The below safety precautions must be followed.

- This equipment uses dangerous voltages in normal operation - misuse can result in serious injury or death.
- The enclosure door must be closed before and while power is applied.
- An earth connection must be connected to the earth connection of the SoftStart that meets the local laws and regulations.
- Before working on the motor or the SoftStart, isolate energy and wait a minimum of 10 minutes before performing work. When powered down the inverter drive retains stored electrical energy. Test all connections with a voltage tester before performing work.
- Read the Manual of the system before any work is carried out.
- The system is a non-field repair system – contact the supplier for support.
- Only suitably qualified and experienced persons shall configure the system for use.
- Wear the appropriate personal protective equipment for the job to be performed.
- Know the Start and Stop functions before operating the equipment.
- Understand the equipment safety labels and heed them.
- Report any damage to the equipment immediately and ensure the system cannot be used until appropriate action is taken.
- Report any problems with the equipment immediately and ensure the system cannot be used until appropriate action is taken.
- Modifications to the system may be dangerous and will void the warranty of the system, as such modifications shall not be performed without consultation with Motor Control Scotland with approval in writing.
- In certain work areas you may experience an extreme development of noise, ensure the installation is risk assessed and suitable protective measure are put in place.
- Before operation, routine checks should be carried out as described within this manual.
- Never work on live electrical systems.
- The system must not be used in an explosive environment.

If in doubt, ASK!



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SoftStart Technical Information

Part Number	Rating (kW)	Input Voltage Rating (V)	Input Phase	Max Motor Current (A)	Enclosure Size (HxWxD mm)
Core					
MCSDC0550	5.5	380–480V	3	15.7	600 x 400 x 250
MCSDC0750	7.5	380–480V	3	20.5	600 x 400 x 250
MCSDC1100	11	380–480V	3	28	500 x 500 x 300
MCSDC1500	15	380–480V	3	36	500 x 500 x 300
MCSDC1850	18.5	380–480V	3	41.5	500 x 500 x 300
MCSDC2200	22	380–480V	3	49	500 x 500 x 300
MCSDC3000	30	380–480V	3	60	760 x 600 x 350
MCSDC3700	37	380–480V	3	73	760 x 600 x 350
MCSDC4500	45	380–480V	3	91	760 x 600 x 350
Part Number	Rating (kW)	Input Voltage Rating (V)	Input Phase	Max Motor Current (A)	Enclosure Size (HxWxD mm)
+Safe					
MCSSS0550	5.5	380–480V	3	15.7	600 x 400 x 250
MCSSS0750	7.5	380–480V	3	20.5	600 x 400 x 250
MCSSS1100	11	380–480V	3	28	500 x 500 x 300
MCSSS1500	15	380–480V	3	36	500 x 500 x 300
MCSSS1850	18.5	380–480V	3	41.5	500 x 500 x 300
MCSSS2200	22	380–480V	3	49	500 x 500 x 300
MCSSS3000	30	380–480V	3	60	760 x 600 x 350
MCSSS3700	37	380–480V	3	73	760 x 600 x 350
MCSSS4500	45	380–480V	3	91	760 x 600 x 350

Delta Electronics Drive MS300 is used for all panels up to 22kW. For 30kw> C2000+ inverter is used.

Specification	Description
Approvals	UKCA
Environment	1000m Altitude IP54 -10...40DegC ≤95%RH, non-conducting
Power Supply	3-phase AC 380–480V (-15 % – +10 %), 50 / 60 Hz
Breaking Capacity of protective devices	10kA



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Pre-Installation Checks

- Check all connections are tight.
- Check that all components are mounted securely.

Installation

- The SoftStart shall be mounted upright in a position to ensure airflow in and out of the filter cooling.
- The location shall minimise vibration and heat exposure to the SoftStart.
- Connecting power to the SoftStart system shall only be performed by a suitably experienced and qualified person.
- Follow motor installation information for motor connections – ensure the correct connection (Star / Delta) for the voltage used.
- Ensure there are no phase to earth, or phase to phase short circuits on the motor or motor cable before turning on power. A short circuit on startup may cause damage to the equipment.
- Connect remote controls as per electrical schematics if used.
- For motor cable lengths greater than 35m contact Motor Control Scotland for protective measures.

Pre-Running Setting

Ensure that the below parameters are set as per the nameplate of the motor and the requirements of the application:

Description	Drive Parameter	End User Notes
Motor Rated Voltage (V)	01-02	
Motor Rated Current (A)	05-01	
Motor Rated Frequency (Hz)	01-00	
Motor Number of Poles	05-04	
Acceleration (Seconds)	01-12	
Deceleration (Seconds)	01-13	

Operation

The SoftStart system is intended to be as plug and play as possible.

- Green Running LED – motor is powered and running.
- Green Healthy LED – the system is powered and there are no faults present.
- Green Button – Motor Start.
- Red Button – Motor Stop.

The SoftStart +Safe Series has the additional controls:

- Emergency Stop Button.
- Reset Button – used for resetting emergency stop – required at power on.



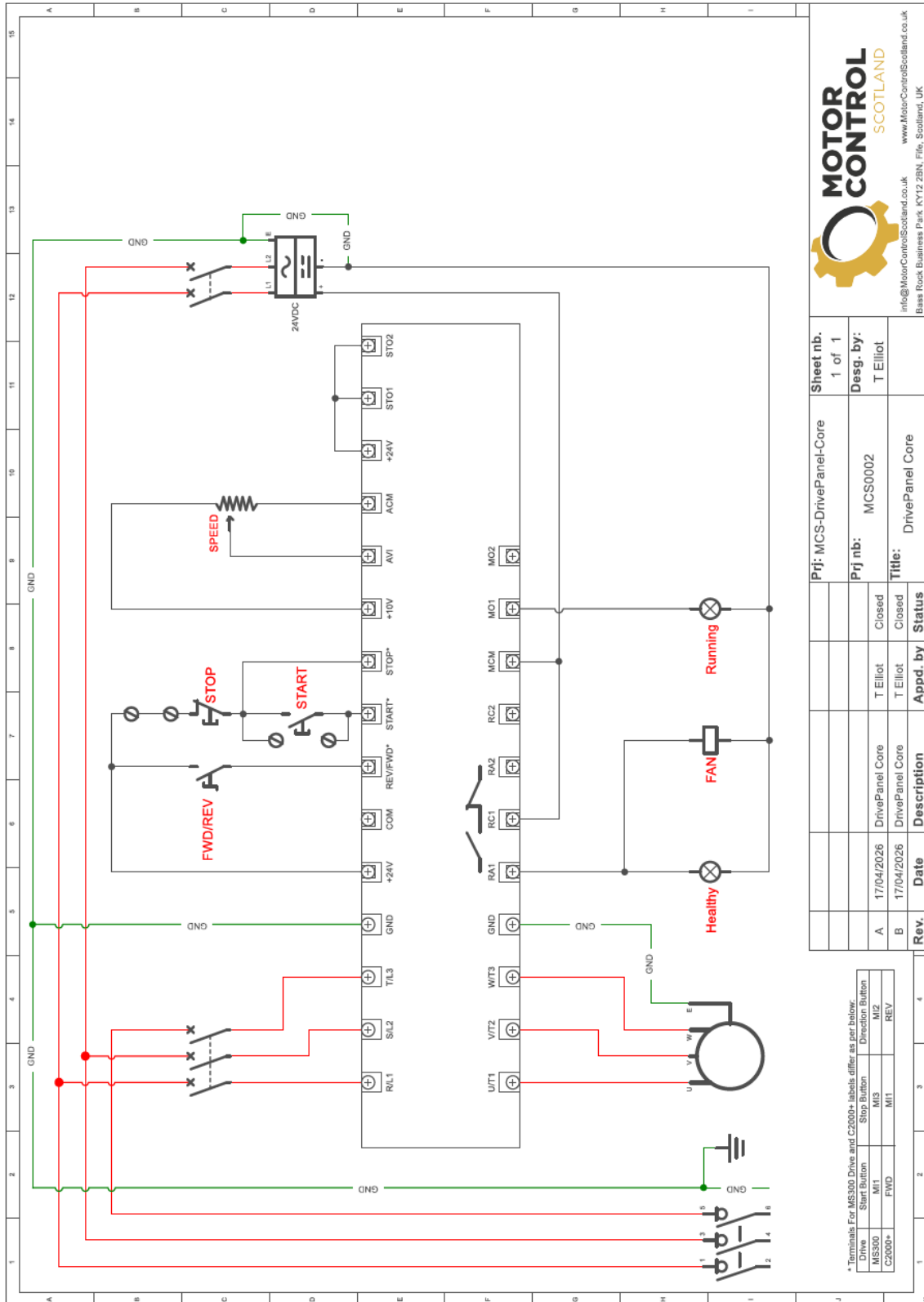
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Electrical Schematics

SoftStart Core



MOTOR CONTROL SCOTLAND www.MotorControlScotland.co.uk Basra Rock Business Park KY12 2BN, Fife, Scotland, UK				
Sheet no.	1 of 1			
Prj nb:	MCS0002			
Prj:	MCS-DrivePanel-Core			
Desg. by:	T Elliot			
Title:	DrivePanel Core			
Rev.	Date	Description	Appd. by	Status
A	17/04/2026	DrivePanel Core	T Elliot	Closed
B	17/04/2026	DrivePanel Core	T Elliot	Closed

* Terminals For MS300 Drive and C2000+ labels differ as per below:

MS300	Stop Button	M3	Direction Button
C2000+	FWD	M1	REV



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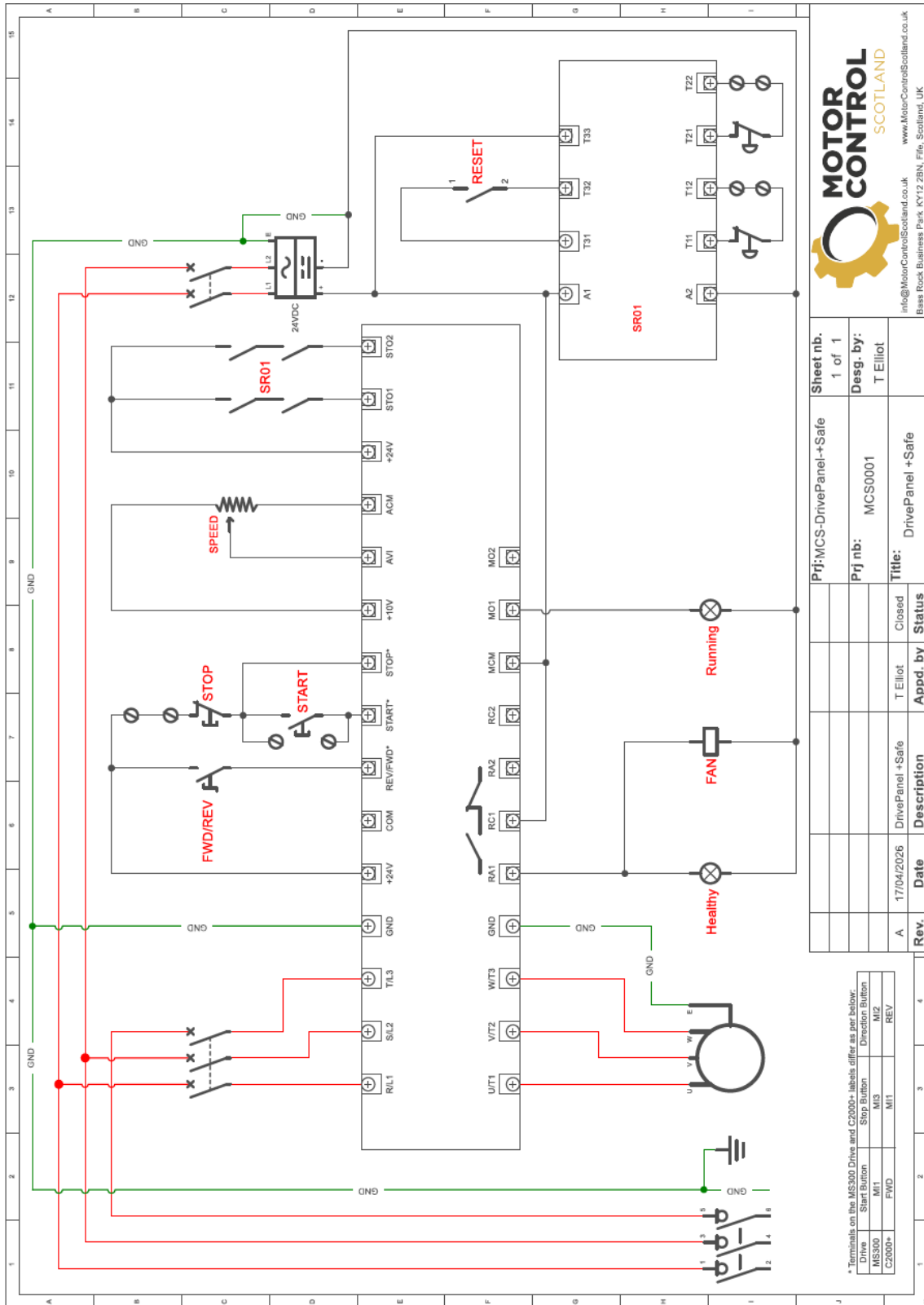
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SoftStart +Safe



Sheet no.	1 of 1
Desg. by:	T Elliot
Prj nb:	MCS0001
Title:	DrivePanel +Safe
Prj:MCS-DrivePanel+Safe	
Appd. by	T Elliot
Status	Closed
Date	17/04/2026
Rev.	A

*Terminals on the MCS300 Drive and C2000+ labels differ as set below:

Drive	Start Button	Stop Button	Direction Button
MCS300	M1	M2	M3
C2000+	FWD	M1	REV



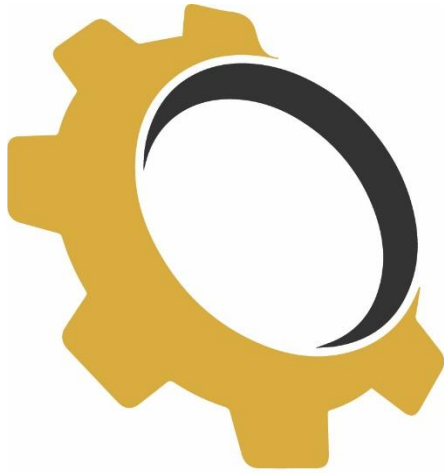
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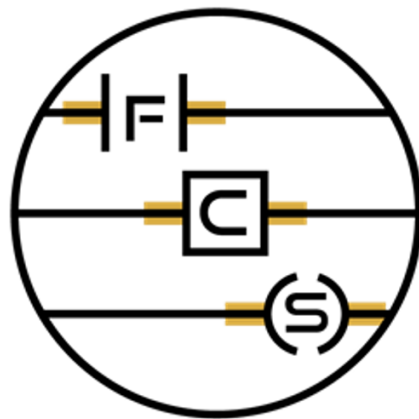
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part of



Fife Control Systems



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